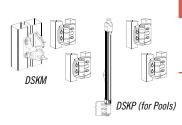


# ORNAMENTAL GATE HARDWARE | GATE END GUIDE

		_ 1.25"sq x 16ga _	_ 1.75"sq x 14ga	2"sq x 11ga —
	Montage Gates	•		
	Montage Arched Gates	•		
	Montage Plus Gates		•	
	Montage Plus Arched Gates		•	
	Montage Plus Estate Gates			•
	Montage Commercial Gates		•	
-1	Montage Commercial Arched Gates		•	
STEEL	Montage Commercial Estate Gates			•
S	Montage II Gates			•
I	Montage II Arched Gates			•
	Montage II Estate Gates			•
	Aegis Gates	•		
	Aegis Plus Gates		•	
	Aegis II Gates			•
	Impasse II Gates			•

		$\Gamma^{\text{1.25"sq}\times.125"wall}$	$\Gamma^{\text{ 1.75"sq}\times\text{.125"wall}}$ 1	
	Aegis Plus Arched Gates			•
	Echelon Gates	•		
	Echelon Arched Gates	•		
	Echelon Plus Gates		•	
	Echelon Plus Arched Gates			•
A	Echelon II Gates			•
	Estate Gates			•



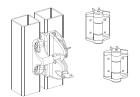
DESCRIPTION	HC	LC	ITEM NUMBER	BOX QTY	BOX WEIGHT
D&D Single Gate	1.125"	.75"	DSKM*	1	2 lbs
Hardware Kits	1.125"	.75"	DSKP**	1	3 lbs

\*DSKM Kit includes: (1) pr. #TCAMA1 | (1) ea. #LLAAB

\*\*DSKP Kit (for pools) includes: (1) pr. #TCAMA1 | (1) ea. #MLTPS2BGA

Kits for use with: Montage Gates | Montage Arched Gates | Echelon Gates | Echelon Arched Gates

These kits are **NOT FOR USE** with gate leaves weighing over 62 lbs. | Available in BLACK only



D&D Heavy Duty Single
Gate Hardware Kit

.75"
.75"
TCSGK
1 3 lbs

TCPGK Kit includes: (1) pr. #8000-2115 | (1) ea. #LLDAB-KSA

Kits for use with: Montage Gates | Montage Arched Gates | Echelon Gates | Echelon Arched Gates

These kits are **NOT FOR USE** with gate leaves weighing over 132 lbs. | Available in BLACK only

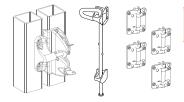


D&D Heavy Duty Single Gate	.75"	.75"	TCPGK	1	3 lbs
Pool Safety Hardware Kit					

**TPSGK Kit (for pools) includes:** (1) pr. #8000-2115 | (1) ea. #MLTPS2BGA

Kits for use with: Montage Gates | Montage Arched Gates | Echelon Gates | Echelon Arched Gates

These kits are NOT FOR USE with gate leaves weighing over 132 lbs. | Available in BLACK only

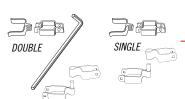


D&D Double Gate	75"	.75"	DDKM	1	5 lbs
Hardware Kit	./3	.73	DDMN	•	J INS

**DDKM Kit includes:** (2) pr. #8000-2081 | (1) ea. #LLAAB | (1) ea. #QB124

Kits for use with: Montage Gates | Montage Arched Gates | Echelon Gates | Echelon Arched Gates

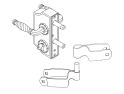
These kits are **NOT FOR USE** with gate leaves weighing over 62 lbs. | Available in BLACK only



Bolt-On Hinge Kits for 1.25" Uprights with	2"	2"	SG <u>⊗</u> S2*	1	4 lbs
Fork Latch	2"	2"	SG <u>⊗</u> D2**	1	13 lbs

\*\*SGBS2 Kit (for single swing gates) includes: (1) pr. #HB404 | (1) pr. #HB403 | (1) ea. #HB301 | (1) ea. #HB402 
\*\*SGBD2 Kit (for double swing gates) includes: (3) pr. #HB404 | (2) pr. #HB403 | (1) pr. #HB301 | (1) ea. #HB401 | (1) ea. #HB401 | (1) ea. #HB401

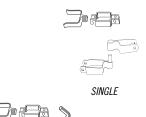
Kits for use with: Montage Gates | Montage Arched Gates | Aegis Gates | Echelon Gates | Echelon Arched Gates These kits are NOT FOR USE with gate leaves weighing over 90 lbs.



Ameristar Lock / Bolt on Hinge Kit includes: (1) pr. #HB404 | (1) pr. #HB403 | (1) pr. #HB504S

Kits for use with: Montage Gates | Aegis Gates | Echelon Gates | Echelon Arched Gates | Aegis Gates

These kits are NOT FOR USE with gate leaves weighing over 90 lbs.



DESCRIPTION	SIZE	HC	LC	ITEM NUMBER	BOX QTY	BOX WEIGHT
Bolt-On Hinge Kits for 1.75" Uprights with Fork Latch	1.75" x 2.5"	2"	2"	AG <u>⊗</u> S25*	1	5 lbs
	1.75" x 3"	2"	2"	SG <u>⊗</u> S3**	1	6 lbs
	1.75" x 2.5"	2"	2"	AG <u>⊗</u> D***	1	15 lbs
	1.75" x 3"	2"	2"	SG <u>⊗</u> D3****	1	16 lbs

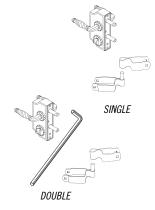
\*AG<u>S25 Kit (for single swing gates) includes: (1) pr.#HB413 | (1) pr. #HB414 | (1) ea. #HB411 | (1) ea. #HB311</u>

\*\***SG S3 Kit (for single swing gates) includes: (**1) pr. #HB415 | (1) pr. #HB414 | (1) ea. #HB311 | (1) ea. #HB412

\*\*\***AG<u>⊗</u>D Kit (for double swing gates) includes:** (2) pr. #HB413 | (3) pr. #HB414 | (1) ea. #HB410 | (1) ea. #HB316

\*\*\*\***SG**<u>©</u>**D3 Kit (for double swing gates) includes:** (2) pr. #HB415 | (3) pr. #HB414 | (1) ea. #HB410 | (1) ea. #HB311 | (1) ea. #HB316

Kits for use with: Montage Plus Gates | Aegis Plus Gates | Echelon Plus Gates
These kits are NOT FOR USE with gate leaves weighing over 90 lbs.



**DOUBLE** 

Bolt-On Hinge Kits
for 1.75" Uprights with
Ameristar Lock

1.75" x 2.5"	2"	.625"	SG <u>⊗</u> S25A*	1	9 lbs
1.75" x 3"	2"	.625"	SG <u>⊗</u> S3A**	1	10 lbs
1.75" x 2.5"	2"	.625"	SG <u>⊗</u> D25A*	1	19 lbs

\*SGBS25A Kit (for single swing gates) includes: (1) pr. #HB413 | (1) pr. #HB414 | (1) ea. #HB509S

\*\***SGBS3A Kit (for single swing gates) includes:** (1) pr. #HB413 | (1) pr. #HB414 | (1) ea. #HB5095

\*\*\***SGBD25A Kit (for double swing gates) includes:** (2) pr. #HB413 | (3) pr. #HB414 | (1) ea. #HB316 (1) ea. #HB509S

Kits for use with: Montage Plus Gates | Aegis Plus Gates

These kits are **NOT FOR USE** with gate leaves weighing over 90 lbs.



**DOUBLE** 

	2" x 3"	2"	2"	EG <u>⊗</u> D3****	1	15 lbs
Bolt-On Hinge Kits for 2" Uprights with Fork Latch	2" x 2.5"	2"	2"	EG <u>⊗</u> D***	1	15 lbs
	2" x 3"	2"	2"	EG <u>⊗</u> S3**	1	6 lbs
	2" X 2.5"	Z"	Ζ	EG <u>⊗</u> S25^	1	5 IDS

**\*EG** S25 Kit (for single swing gates) includes: (1) pr. #HB413 | (1) pr. #HB416 | (1) ea. #HB420 | (1) ea. #HB411

\*\***EG** S3 Kit (for single swing gates) includes: (1) pr. #HB415 | (1) pr. #HB416 | (1) ea. #HB420 | (1) ea. #HB412

\*\*\***EG**D Kit (for double swing gates) includes: (2) pr. #HB413 | (3) pr. #HB416 | (1) ea. #HB420 | (1) ea. #HB402 | (1) ea. #HB316

\*\*\*\***EG** D3 Kit (for double swing gates) includes: (2) pr. #HB415 | (3) pr. #HB416 | (1) ea. #HB420 | (1) ea. #HB402 | (1) ea. #HB316

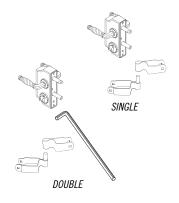
Kits for use with: Estate Gates | Aegis Plus Arched Gates | Echelon Plus Arched Gates These kits are NOT FOR USE with gate leaves weighing over 90 lbs.

 $\underline{\otimes}$  = **COLOR OPTIONS AVAILABLE** |  $\underline{\mathbf{B}}$  = Black  $\underline{\mathbf{N}}$  = Bronze  $\underline{\mathbf{S}}$  = Sand

Effective: 01/06/15

HC = hinge clearance | LC = latch clearance





DESCRIPTION	SIZE	HC	LC	ITEM NUMBER	BOX QTY	BOX WEIGHT
Bolt-On Hinge Kits for 2" Uprights with Ameristar Lock	2" x 2.5"	2"	.625"	EG <u>⊗</u> S25A*	1	9 lbs
	2" x 3"	2"	.625"	EG <u>⊗</u> S3A**	1	10 lbs
	2" x 2.5"	2"	.625"	EG <u>⊗</u> DA***	1	19 lbs

**\*EG** S25A Kit (for single swing gates) includes: (1) pr. #HB413 | (1) pr. #HB416 | (1) ea. #HB509S

\*\***EG** S3A Kit (for single swing gates) includes: (1) pr. #HB415 | (1) pr. #HB416 | (1) ea. #HB509S

\*\*\***EG**<u>®</u> **DA Kit (for double swing gates) includes:** (2) pr. #HB413 | (3) pr. #HB416 | (1) ea. #HB316 | (1) ea. #HB509S

Kits for use with: Estate Gates | Aegis Plus Arched Gates | Echelon Plus Arched Gates

These kits are **NOT FOR USE** with gate leaves weighing over 90 lbs.

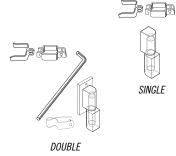


Box Hinge Kit for 1.75" Aluminum Uprights & Steel Posts with Fork Latch	1.75"	2.375"	2"	AG <u>⊗</u> DX	1	22 lbs
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AG $\underline{\otimes}$  DX Kit (for double swing gates) includes: (2) pr. #HB518 | (1) ea. #HB311 | (1) ea. #HB410 | (1) ea. #HB414 | (1) ea. #HB316

Kit for use with: Echelon Plus Gates

These kits are **NOT FOR USE** with gate leaves weighing under 90 lbs.



Box Hinge Kits	1.75" x 2.5"	2"	2"	SG <u>⊗</u> SX25*	1
for 1.75" Steel Uprights & Posts with	1.75" x 3"	2"	2"	SG <u>⊗</u> SX3**	1
Fork Latch	1.75" x 2.5"	2"	2"	SG <u>⊗</u> DX***	1

9 lbs

9 lbs

23 lbs

\*SG⊗ X25 Kit (for single swing gates) includes: (1) pr. #HU517 | (1) ea. #HB411 | (1) ea. #HB311

\*\***SG SX3 Kit (for single swing gates) includes: (**1) pr. #HU517 | (1) ea. #HB412 | (1) ea. #HB311

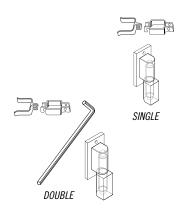
\*\*\***SG**<u>⊗</u> **DX Kit (for double swing gates) includes**: (2) pr. #HU517 | (1) pr. #HB414 | (1) ea. #HB410 | (1) ea. #HB311 | (1) ea. #HB316

Kits for use with: Montage Plus Gates | Aegis Plus Gates

These kits are **NOT FOR USE** with gate leaves weighing under 90 lbs.

 $\underline{\otimes} = \textit{COLOR OPTIONS AVAILABLE} \mid \underline{B} = \text{Black } \underline{N} = \text{Bronze } \underline{S} = \text{Sand}$ 

 $HC = hinge\ clearance \mid LC = latch\ clearance$ 



DESCRIPTION	SIZE	HC	LC	ITEM NUMBER	BOX QTY	BOX WEIGHT
Box Hinge Kit for 2" Aluminum Upright & Steel Post with Fork Latch	2" x 2.5"	2.375"	2"	EG <u>⊗</u> SX25*	1	9 lbs
	2" x 3"	2.375"	2"	EG <u>⊗</u> SX3**	1	9 lbs
	2" x 2.5"	2.375"	2"	EG <u>⊗</u> DX***	1	23 lbs

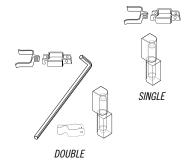
\*EG SX25 Kit (for single swing gates) includes: (1) pr. #HU518 | (1) ea. #HB411 | (1) ea. #HB420

\*\***EG** SX3 Kit (for single swing gates) includes: (1) pr. #HU518 | (1) ea. #HB412 | (1) ea. #HB420

\*\*\* **EG** DX Kit (for double swing gates) includes: (2) pr. #HU518 | (1) pr. #HB416 | (1) ea. #HB316 | (1) ea. #HB402 | (1)ea. #HB402

Kits for use with: Estate Gates | Aegis Plus Arched Gates | Echelon Plus Arched Gates | Echelon II Gates

These kits are **NOT FOR USE** with gate leaves weighing under 90 lbs.



Box Hinge Kit for 2" Steel Upright & Steel Post with Fork Latch	2" x 2.5"	2"	2"	IG <u>⊗</u> SX25*	1	9 lbs
	2" x 3"	2"	2"	IG <u>⊗</u> SX3**	1	9 lbs
	2" x 2.5"	2"	2"	IG <u>⊗</u> DX***	1	23 lbs

\*IG SX25 Kit (for single swing gates) includes: (1) pr. #HU517 | (1) ea. #HB411 | (1) ea. #HB420

\*\*IG SX3 Kit (for single swing gates) includes: (1) pr. #HU517 | (1) ea. #HB412 | (1) ea. #HB420

\*\*\* IG DX Kit (for double swing gates) includes: (2) pr. #HU517 | (1) pr. #HB416 | (1) ea. #HB402 | (1) ea. #HB402 | (1) ea. #HB402

Kits for use with: Aegis II Gates | Montage II Gates | Impasse II Gates

These kits are **NOT FOR USE** with gate leaves weighing under 90 lbs.

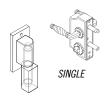


Box Hinge Kit for Steel Uprights & Posts with	n/a	2"	.625"	SG <u>⊗</u> SXA	1	12 lbs
Ameristar Lock						

SG⊗ SXA Kit (for single swing gates) includes: (1) pr. #HU517 | (1) ea. #HB509S

Kit for use with: Montage Plus Gates | Aegis Plus Gates | Montage II Gates | Aegis II Gates | Impasse II Gates

These kits are **NOT FOR USE** with gate leaves weighing under 90 lbs.

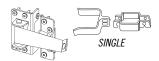


Box Hinge Kit for						
Aluminum Uprights & Steel Posts with Ameristar Lock	n/a	2.375"	.625"	EG <u>⊗</u> SXA	1	12 lbs

EG SXA Kit (for single swing gates) includes: (1) pr. #HU518 | (1) ea. #HB509S

Kit for use with: Echelon Plus Gates | Estate Gates | Echelon Plus Arched Gates | Aegis Plus Arched Gates | Echelon II Gates

These kits are **NOT FOR USE** with gate leaves weighing under 90 lbs.



DESCRIPTION	SIZE	HC	LC	ITEM NUMBER	BOX QTY	BOX WEIGHT
Residential Hinge Kit	1.25" x 2"	1"	2"	RG <u>⊗</u> S*	1	10 lbs
for .25" Uprights with Fork Latch	1.25" x 2"	1"	2"	RG <u>⊗</u> D**	1	17 lbs

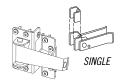


\*RG⊗ S Kit (for single swing gates) includes: (1) pr. #MRHI80R | (1) ea. #HB402 | (1) ea. #HB301

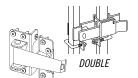
\*\***RG**<u>©</u> **D Kit (for double swing gates) includes:** (2) pr. #MRH180R | (1) ea. #HB401 | (1) ea. #HB301 | (1) pr. #HB404 | (1) ea. #HB316

Kits for use with: Montage Gates | Aegis Gates | Echelon Gates

These kits are **NOT FOR USE** with gate leaves weighing over 120 lbs.



Commercial Hinge Kit for 1.75" & 2" Uprights & 2.5" Posts with Strong Arm Gate Latch	2.5"	1"	3"	CG <u>⊗</u> S-25*	1	12 lbs
	2.5"	1"	2"	CG <u>⊗</u> D**	1	19 lbs

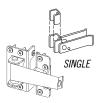


\*CG S-25 Kit (for single swing gates) includes: (1) pr. #MCHI80R | (1) ea. #DSB250

\*\* CG D Kit (for double swing gates) includes: (2) pr. #MCHI80R | (1) ea. #DSB200

Kits for use with: Montage Plus Gates | Aegis Plus Gates | Echelon Plus Gates

These kits are **NOT FOR USE** with gate leaves weighing over 240 lbs.

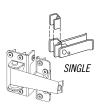


Commercial Hinge Kit for 1.75" & 2" Uprights & 3" Post with Strong Arm Gate Latch	3"	1"	3"	CG <u>⊗</u> S-3	1	15 lbs
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**CG\otimes SA Kit (for single swing gates) includes:** (1) pr. #MCHI80R | (1) ea. #DSB300

Kit for use with: Montage Plus Gates | Aegis Plus Gates | Echelon Plus Gates

These kits are NOT FOR USE with gate leaves weighing over 240 lbs.



Commercial Hinge Kit for 1.75" & 2" Uprights & 4" Post with Strong Arm Gate Latch	4"	1"	3"	CG <u>⊗</u> S-4	1	17 lbs
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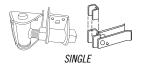
**CG**⊗ **SA Kit (for single swing gates) includes:** (1) pr. #MCHI80R | (1) ea. #DSB100

Kit for use with: Montage Plus Gates | Aegis Plus Gates | Echelon Plus Gates

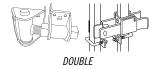
These kits are **NOT FOR USE** with gate leaves weighing over 240 lbs.

 $\underline{\otimes} = \textbf{COLOR OPTIONS AVAILABLE} \mid \underline{\mathbf{B}} = \text{Black } \underline{\mathbf{N}} = \text{Bronze } \underline{\mathbf{S}} = \text{Sand } \mid \text{Hinges are available in BLACK only}$ 

 $HC = hinge \ clearance \ | \ LC = latch \ clearance$ 



DESCRIPTION	SIZE	HC	LC	ITEM NUMBER	BOX QTY	BOX WEIGHT
Heavy Commercial Hinge Kit for 1.75" & 2" Up-	2.5"	1.25"	3"	HG <u>⊗</u> S-25*	1	13 lbs
rights & 2.5" Posts with Strong Arm Gate Latch	2.5"	1.25"	2"	HG <u>⊗</u> D**	1	20 lbs



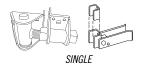
\*HG S-25 Kit (for single swing gates) includes: (1) pr. #MHH180 | (1) ea. #DSB250

\*\* HG 

D Kit (for double swing gates) includes: (2) pr. #MHH180 (1) ea. #DSB200

Kits for use with: Montage Plus Gates | Montage II Gates | Aegis Plus Gates | Aegis II Gates | Echelon Plus Gates | Echelon Plus Arched Gates | Aegis Plus Arched Gates | Estate Gates

These kits are **NOT FOR USE** with gate leaves weighing over 420 lbs.

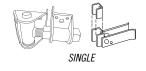


Heavy Commercial Hinge Kit for 1.75" & 2" Uprights & 3" Post with Strong Arm Gate Latch	3"	1.25"	3"	HG <u>⊗</u> S-3	1	15 lbs

**HG**⊗ S-3 Kit (for single swing gates) includes: (1) pr. #MHHI80 | (1) ea. #DSB300

Kit for use with: Montage Plus Gates | Aegis Plus Gates | Echelon Plus Gates | Montage II Gates |
Aegis II Gates | Echelon II Gates | Aegis Plus Arched Gates | Echelon Plus Arched Gates | Estate Gates

These kits are NOT FOR USE with gate leaves weighing over 420 lbs.



Heavy Commercial Hinge Kit for 1.75" & 2" Uprights & 4" Post with Strong Arm Gate Latch	4"	1.25"	3"	HG <u>⊗</u> S-4	1	17 lbs
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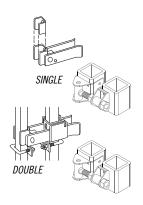
**HG**⊗ **S-44** Kit (for single swing gates) includes: (1) pr. #MHHI80 | (1) ea. #DSB100

Kit for use with: Montage Plus Gates | Aegis Plus Gates | Echelon Plus Gates | Montage II Gates |
Aegis II Gates | Echelon II Gates | Aegis Plus Arched Gates | Echelon Plus Arched Gates | Estate Gates

These kits are **NOT FOR USE** with gate leaves weighing over 420 lbs.

 $\underline{\otimes} = \textit{COLOR OPTIONS AVAILABLE} \mid \underline{\textbf{B}} = \text{Black } \underline{\textbf{N}} = \text{Bronze } \underline{\textbf{S}} = \text{Sand } \mid \text{Hinges are available in BLACK only}$ 

 $HC = hinge\ clearance \mid LC = latch\ clearance$ 



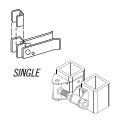
DESCRIPTION	SIZE	HC	LC	ITEM NUMBER	BOX QTY	BOX WEIGHT
Industrial Hinge Kits for 1.75" & 2" Uprights	2.5"	1.5"	3"	IG <u>⊗</u> S-25*	1	20 lbs
& 2.5" Posts with Strong Arm Latch	2.5"	1.5"	2"	IG <u>⊗</u> D**	1	25 lbs

\*IG S-25 Kit (for single swing gates) includes: (1) pr. #MIHI80 | (1) ea. #DSB250

\*\* IG D Kit (for double swing gates) includes: (2) pr. #MIH180 | (1) ea. #DSB200

Kits for use with: Montage II Gates | Aegis II Gates | Echelon II Gates | Impasse II Gates

These kits are **NOT FOR USE** with gate leaves weighing over 3,000 lbs.

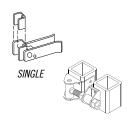


Industrial Hinge Kit for 1.75" & 2" Uprights & 3" Posts with Strong Arm Latch	1.5"	3"	IG <u>⊗</u> S-3	1	22 lbs
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**IG**⊗ **S-3 Kit (for single swing gates) includes: (**1) pr. #MIHI80 | (1) ea. #DSB300

Kits for use with: Montage II Gates | Aegis II Gates | Echelon II Gates | Impasse II Gates

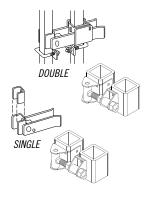
These kits are **NOT FOR USE** with gate leaves weighing over 3,000 lbs.



**IG**⊗ **S-4 Kit (for single swing gates) includes: (**1) pr. #MIHI80 | (1) ea. #DSB100

Kits for use with: Montage II Gates | Aegis II Gates | Echelon II Gates | Impasse II Gates

These kits are **NOT FOR USE** with gate leaves weighing over 3,000 lbs.



Industrial Hinge Kit for 1.75" & 2" Uprights	3"	1.5"	3"	IGBS <u>⊗</u> 25	1	22 lbs
& 2.5" Posts with Strong Arm Latch	2"	1.5"	2"	IGBD	1	25 lbs

\*IG S-25 Kit (for single swing gates) includes: (1) pr. #MIHI80 | (1) ea. #DSB250

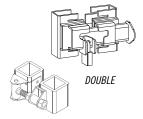
\*\* IIGBD Kit (for double swing gates) includes: (1) pr. #MIHI80 | (1) ea. #DSB200

Kits for use with: Montage II Gates | Aegis II Gates | Echelon II Gates | Impasse II Gates

These kits are **NOT FOR USE** with gate leaves weighing over 3,000 lbs.

 $\underline{\otimes} = \textit{COLOR OPTIONS AVAILABLE} \mid \underline{\mathbf{B}} = \text{Black } \underline{\mathbf{N}} = \text{Bronze } \underline{\mathbf{S}} = \text{Sand } \mid \text{Hinges are available in BLACK only}$ 

 $HC = hinge \ clearance \mid LC = latch \ clearance$ 



DESCRIPTION	SIZE	HC	LC	ITEM NUMBER	BOX QTY	BOX WEIGHT
Industrial Hinge Kit for 2" Uprights & 3" Post with Industrial Double Drive Gate Latch	n/a	.625" - 2.5"	3.5"	IDDSLHK*	1	46 lbs

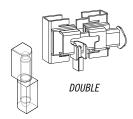
IDDSLHK Kit (for double swing gates) includes: (2) pr. #MIH180 | (1) ea. #DDB200

Kits for use with: Impasse II Gates

Notes: Recommended for gate leaves over 60" sq. area (height x 0TO) and when 6" sq. posts are required.

These kits are **NOT FOR USE** with gate leaves weighing over 3,000 lbs.

\* Available in BLACK only



Box Hinge Kit for Welding Steel Uprights & Steel Posts with Industrial Double Drive Gate Latch	n/a	2"	3.5"	SGBDXU**	1	26 lbs

SGBDUX Kit (for double swing gates) includes: (2) pr. #HU517 | (1) ea. #DDB200

Kits for use with: Impasse II Gates

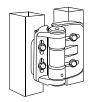
These kits are **NOT FOR USE** with gate leaves weighing over 3,000 lbs.

\* Hinges available primered only

 $\underline{\otimes} = \textit{COLOR OPTIONS AVAILABLE} \mid \underline{B} = \text{Black } \underline{N} = \text{Bronze} \quad \underline{S} = \text{Sand } \mid \text{Hinges are available in BLACK only}$ 

 $HC = hinge\ clearance \mid LC = latch\ clearance$ 

#### ORNAMENTAL GATE HARDWARE | GATE HINGES



DESCRIPTION	HINGE CLEARANCE	ITEM NUMBER	BOX QTY	BOX WEIGHT
True Close Mini Multi Hinge	1.125"	TCAMA1*	1 pr	2 lbs

For use with: Montage Gates | Montage Arched Gates | Echelon Gates | Echelon Arched Gates

Notes: Self-closing adjustment (vertical, horizontal & tension) | Super-strong engineered polymer & stainless steel construction | Horizontal & vertical adjustment up to .75"

NOT FOR USE with gate leaves weighing over 62 lbs.

\* Available in BLACK only



KwikFit Pivoting Hinge	.75"	8000-2081*	1 pr	1 lbs

For use with: Montage Gates | Montage Arched Gates | Echelon Gates | Echelon Arched Gates

Notes: Side-fixing legs provide quick alignment of hinges on gate & fence post | Double face-fixing (fixes to both face & post side of gate) | Super-strong engineered polymer & stainless steel construction | Won't rust, bind, snag or stain

NOT FOR USE with gate leaves weighing over 62 lbs.

\* Available in BLACK only



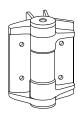
TrueClose Hinge	.75"	8000-2112*	1 pr	1 lbs
•			•	

For use with: Montage Gates | Montage Arched Gates | Echelon Gates | Echelon Arched Gates

Notes: Self-closing (tension-adjustable) hinge for light to medium weight metal safety gates around pools, homes and gardens | Quick-fit alignment legs for added fitting strength

NOT FOR USE with gate leaves weighing over 66 lbs.

\* Available in BLACK only



Heavy Duty TruClose Hinge	.75"	8000-2115*	1 pr	1.6 lbs
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For use with: Montage Plus Gates | Montage Plus Arched Gates | Echelon Plus Gates Echelon Plus Arched Gates

A self-closing (tension-adjustable) hinge for heavier or high-traffic metal gates (especially those with narrow frames) around commercial areas, homes and childcare centers | Quick-fit alignment legs for added fitting strength

NOT FOR USE with gate leaves weighing over 154 lbs.

\* Available in BLACK only

# ORNAMENTAL GATE HARDWARE | GATE HINGES



DESCRIPTION	LENGTH	HINGE CLEARANCE	ITEM NUMBER	BOX QTY	WEIGHT EA.
Male Hinge	2"	2"	H <u>⊗</u> 403*	100	.46 lbs
	2.5"	2"	H <u>⊗</u> 413**	50	.53 lbs
	3"	2"	H <u>⊗</u> 415**	50	.57 lbs

<sup>\*</sup>For use with: Montage Gates | Aegis Gates | Echelon Gates | Echelon Arched Gates

Notes: Supplied with stainless steel fasteners | Bolts onto square posts

**NOT FOR USE** with gate leaves weighing over 90 lbs.



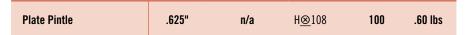
Female Hinge	1.25"	2"	H <u>⊗</u> 404*	100	.60 lbs
	1.75"	2"	H <u>⊗</u> 414**	100	.66 lbs
	2"	2"	H <u>⊗</u> 416***	100	.68 lbs

<sup>\*</sup>For use with: Montage Gates | Aegis Gates | Echelon Gates | Echelon Arched Gates

Notes: Supplied with stainless steel fasteners | Bolts onto square uprights

**NOT FOR USE** with gate leaves weighing over 90 lbs.

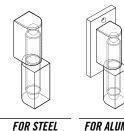




\*For use with: Montage Gates | Aegis Gates | Echelon Gates | Echelon Arched Gates

Notes: Screws or anchors to walls or other flat surfaces | Mounting fasteners not included

**NOT FOR USE** with gate leaves weighing over 90 lbs.



STEEL	FOR ALUMINUI
U517	HU518

Box Hinges 5" 2" HU517\* 2 4 lbs 5" 2.375" HU518\*\* 2 4 lbs

Notes: Kits require use of steel posts | Plated side of hinge is for bolting to aluminum gate frame | Non-plated side of hinge is for welding to the steel post | Hinges available primered only

Recommended for gates weighing over 90 lbs.

 $\underline{\otimes} = \textit{COLOR OPTIONS AVAILABLE} \mid \underline{B} = \text{Black } \underline{N} = \text{Bronze } \underline{S} = \text{Sand } \underline{W} = \text{White}$ 

<sup>\*\*</sup>For use with: Montage Plus Gates | Aegis Plus Gates | Echelon Plus Gates | Aegis Plus Arched Gates | Echelon Plus Arched Gates | Estate Gates

<sup>\*\*</sup>For use with: Montage Plus Gates | Aegis Plus Gates | Echelon Plus Gates

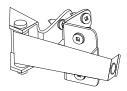
<sup>\*\*\*</sup>For use with: Aegis Plus Arched Gates | Echelon Plus Arched Gates | Estate Gates

<sup>\*</sup>For use with: Montage Plus Gates | Aegis Plus Gates | Montage II Gates | Aegis II Gates | Impasse II Gates

<sup>\*\*</sup>For use with: Echelon II Gates | Aegis Plus Arched Gates | Echelon Plus Arched Gates | Estate Gates

<sup>\*</sup> Available in PRIMERED ONLY

# ORNAMENTAL GATE HARDWARE | GATE HINGES

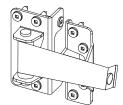


DESCRIPTION	HINGE CLEARANCE	ITEM NUMBER	BOX QTY	BOX WEIGHT
Residential Adjustable 180° Hinge	.5" - 1.625"	MRH180R*	1 pr	2 lbs

For use with: Montage Gates | Aegis Gates | Echelon Gates | Echelon Arched Gates

**NOT FOR USE** with gate leaves weighing over 120 lbs.

\* Available in BLACK only

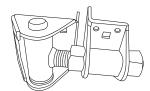


Commercial Adjustable 180° Hinge	.5" - 1.625"	MCH180R*	1 pr	4 lbs
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For use with: Montage Plus Gates | Aegis Plus Gates | Echelon Plus Gates

**NOT FOR USE** with gate leaves weighing over 240 lbs.

\* Available in BLACK only

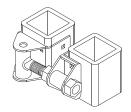


Commercial / Industrial Adjustable 180° Hinge	.625" - 2.5"	MHH180*	1 pr	7 lbs
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For use with: Montage Plus Gates | Montage II Gates | Aegis Plus Gates | Aegis II Gates | Echelon Plus Gates | Echelon II Gates | Estate Gates

**NOT FOR USE** with gate leaves weighing over 420 lbs.

\* Available in BLACK only



Heavy Industrial / Security Adjustable 180° Hinge	.625" - 2.5"	MIH180*	1 pr	20 lbs
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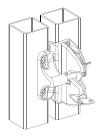
For use with: Montage II Gates | Aegis II Gates | Echelon II Gates | Impasse II Gates

Notes: Recommended for gate leaves over 60" sq. area (height x 0T0) and when 6" sq. posts are required.

**NOT FOR USE** with gate leaves weighing over 3,000 lbs.

\* Available in BLACK only

### ORNAMENTAL GATE HARDWARE | GATE LATCHES & DROP ROD





For use with: Montage Gates | Montage Arched Gates | Echelon Gates | Echelon Arched Gates

Notes: Key lockable | Adjusts horizontally & vertically | Push-Button External Access Kit



Heavy Duty LokkLatch Deluxe .75" LLDAB-KSA\* 1 1.32 lbs

For use with: Montage Gates | Montage Arched Gates | Echelon Gates | Echelon Arched Gates

Notes: Operates & locks from both sides of the gate | Dual 6-pin re-keyable lock | Fully adjustable

\* Available in BLACK only



 Top Pull Magna Latch
 .75"
 ML3TPKA\*
 1
 1.43 lbs

Notes: Magnetically triggered latching | Key lockable safety | Adjusts horizontally & vertically | Quick & easy to install | Patented "Lost Motion" Technology

For use with: Montage Gates | Montage Arched Gates | Echelon Gates | Echelon Arched Gates

\* Available in BLACK only

\* Available in BLACK only



Vertical Pull Magna Latch .75" ML3VPKA\* 1 1 lbs

For use with: Montage Gates | Montage Arched Gates | Echelon Gates | Echelon Arched Gates

Notes: Magnetically triggered latching  $\mid$  Key lockable safety  $\mid$  Adjusts horizontally & vertically  $\mid$  Quick & easy to install  $\mid$  Patented "Lost Motion" Technology

\* Available in BLACK only



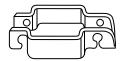
24" Q-Bolt Drop Rod	n/a	QB124*	1	2.6 lbs
•				

For use with: Montage Gates | Montage Arched Gates | Echelon Gates | Echelon Arched Gates

Notes: Padlockable security | Fits 1" or larger gate frames | Ergonomic handle

\* Available in BLACK only

# ORNAMENTAL GATE HARDWARE | GATE LATCHES



DESCRIPTION	LENGTH	LATCH CLEARANCE	ITEM NUMBER	BOX QTY	WEIGHT EA.
Latch Hanger	1.25"	2"	H <u>⊗</u> 301*	100	.50 lbs
	1.75"	2"	H <u>⊗</u> 311**	100	.60 lbs
	2"	2"	H <u>⊗</u> 420***	100	.65 lbs

<sup>\*</sup>For use with: Montage Gates | Aegis Gates | Echelon Gates | Echelon Arched Gates

Notes: Supplied with stainless steel fasteners | Pressed steel hanger





Wall Mount Plate Latch	n/a	2"	H <u>⊗</u> 305	100	.30 lbs
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For use with: Montage Gates | Aegis Gates | Echelon Gates | Echelon Arched Gates

Notes: Pressed steel plate | Mounting fasteners NOT INCLUDED | Bolt & nut INCLUDED for fork latch | Screw or anchor to wall or other flat surfaces

	1.25"	2"	H <u>⊗</u> 401*	100	.34 lbs
	1.75"	2"	H <u>⊗</u> 410**	50	.38 lbs
Fork Latch	2"	2"	H <u>⊗</u> 402***	100	.42 lbs
	2.5"	2"	H <u>⊗</u> 411†	50	.44 lbs
	3"	2"	H <u>⊗</u> 412†	50	.46 lbs

<sup>\*</sup>For use with: Montage Gates | Aegis Gates | Echelon Gates

Notes: Pressed steel fork | Mounting fasteners NOT INCLUDED

 $\otimes = COLOR OPTIONS AVAILABLE \mid B = Black N = Bronze S = Sand W= White$ 

<sup>\*\*</sup>For use with: Montage Plus Gates | Aegis Plus Gates | Echelon Plus Gates

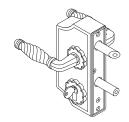
<sup>\*\*\*</sup>For use with: Aegis Plus Gates | Aegis Plus Arched Gates | Echelon Plus Gates | Estate Gates

<sup>\*\*</sup>For use with: Montage Plus Gates | Aegis Plus Gates | Echelon Plus Gates

<sup>\*\*\*</sup>For use with: Montage Gates | Aegis Gates | Echelon Gates | Estate Gates | ALL ARCHED GATES

<sup>†</sup> For use with: ALL GATES

#### ORNAMENTAL GATE HARDWARE | GATE LATCHES

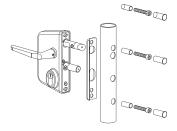




<sup>\*</sup>For use with: Montage Gates | Aegis Gates | Echelon Gates

Notes: Security lock with keyed cylinder | Stainless steel striker plates for lock INCLUDED | Allow .5" to .625" between gate end & post when installing

† Available in BLACK only



Chain Link Lock	1.375" x 1.875"	n/a	HA504S*	1	4 lbs

For use with: GalvOnAll Gates

Notes: Security lock with keyed cylinder | Stainless steel striker plates for lock INCLUDED | Allow .5" to .625" between gate end & post when installing

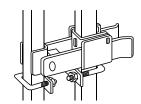
\* Uncoated for round pipe frames



Strong Arm Single Gate Latch	2.5"	3" / 5" gap	DS <u>⊗</u> 250	1	4 lbs
	3"	3" / 5" gap	DS <u>⊗</u> 300	1	4 lbs
	4"	3" / 5" gap	DS <u>⊗</u> 100	1	4 lbs
	6"	3" / 5" gap	DS <u>⊗</u> 600	1	7 lbs

For use with: Montage Plus Gates | Montage II Gates | Aegis Plus Gates | Aegis II Gates | Echelon Plus Gates | Echelon II Gates | Estate Gates

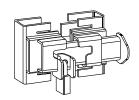
Notes: Fits 1.75" or 2" sq. frame



Strong Arm Double Gate Latch 2.5" / 3.25" gap	3"	DS <u>⊗</u> 200	1	6 lbs
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For use with: Montage Plus Gates | Montage II Gates | Aegis Plus Gates | Aegis II Gates | Echelon Plus Gates | Echelon II Gates | Estate Gates

Notes: Fits 1.75" or 2" sq. frame

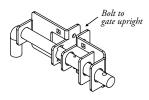


Industrial Double Drive Gate Latch	3.5"	DDB200†	1	7.5 lbs
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For use with: Impasse II Gates

Notes: Heavy duty galvanized steel double drive gate latch.

† Available in BLACK only



Heavy Duty Slide Latch up to 1" gap	1"	SLB100†	1	6.6 lbs
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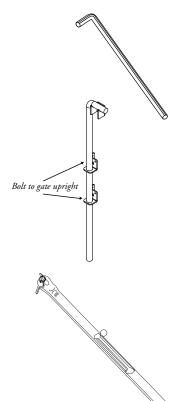
For use with: Montage II Gates | Aegis II Gates | Echelon II Gates | Impasse II Gates

Notes: Heavy duty galvanized steel slide latch with 1" diameter bar.

† Available in BLACK only

<sup>\*\*</sup>For use with: ALL GATES

# ORNAMENTAL GATE HARDWARE | DROP BOLTS & RODS



DESCRIPTION	LENGTH	ITEM NUMBER	BOX QTY	WEIGHT EA.
Cane Bolt	48"	H <u>⊗</u> 316	1	5 lbs

For use with: ALL GATES

Notes: .625" diameter steel cane bolt | Heavy-duty to keep gate leaf rigidly in place

Drop Rod	34"	DLB100*	1	12 lbs
Drop Rou	٠.	DEDIOO	•	12 100

For use with: ALL GATES

Notes: 1" diameter steel cane bolt | Heavy-duty to keep gate leaf rigidly in place

\*Available in BLACK only

Surface Mounted Drop Bolt	adjustable KDQ	NFBL 1	13.5 lbs
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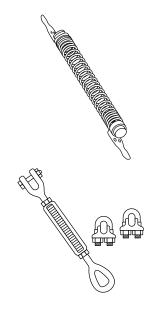
For use with: ALL DOUBLE SWING GATES

Notes: Lockable drop bolt with cylinder | Adjustable height in x3 positions (2" per position) | Gate can be opened or closed in any position | For gate profiles 1.5" x 1.5" or greater

\*Available in BLACK only

 $\underline{\otimes}$  = **COLOR OPTIONS AVAILABLE** |  $\underline{\mathbf{B}}$  = Black  $\underline{\mathbf{N}}$  = Bronze  $\underline{\mathbf{S}}$  = Sand  $\underline{\mathbf{W}}$  = White

# ORNAMENTAL GATE HARDWARE | GATE ACCESSORIES



DESCRIPTION	LENGTH	ITEM NUMBER	BOX QTY	WEIGHT EA.
Gate Spring	13"	H <u>⊗</u> 701	30	1.3 lbs

For use with: Montage Gates | Aegis Gates | Echelon Gates | Echelon Arched Gates

Notes: Adjustable tension spring for self-closing applications  $\mid$  Heavy-duty ideal for ornamental steel swing gates  $\mid$  (4) #10 x .5" self-drilling screws INCLUDED

Truss Cable Kit for Ornamental Gates	n/a	MTK100	1	15 lbs
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For use with: ALL GATES

Notes: Mounts on all swing gates with gusset plates in corners

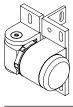
Kit includes: (1) ea .3125" - 18 x 4.5" Jaw & Eye Turnbuckle (2) ea .1875" Cable Clamps (12') .1875" Black PVC Coated Steel

\* Available in BLACK only

 $\underline{\otimes}$  = **COLOR OPTIONS AVAILABLE** |  $\underline{\mathbf{B}}$  = Black  $\underline{\mathbf{N}}$  = Bronze  $\underline{\mathbf{S}}$  = Sand  $\underline{\mathbf{W}}$  = White

#### SURECLOSE® GATE HARDWARE | STEEL HINGES

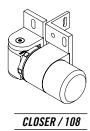
EXTERNAL MOUNT | .5"-1.375" HINGE GAP | 180° MAX SWING | HORIZONTALLY & VERTICALLY ADJUSTABLE | SOLD INDIVIDUALLY



HINGE / SM

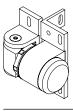


Notes: Gate mounting brackets & fasteners INCLUDED with hinge/closers | SF gates WILL NOT hold open at 90° (excluding SAFETY GATES) | DO NOT use a hinge with a 90° hold open feature for POOL GATES | Gate Stop must be installed when using SF models – gate MUST NOT be allowed to open past 90° – doing so VOIDS WARRANTY



#### SURECLOSE® GATE HARDWARE | ALUMINUM HINGES

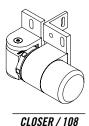
EXTERNAL MOUNT | .5"-1.375" HINGE GAP | 180° MAX SWING | HORIZONTALLY & VERTICALLY ADJUSTABLE | SOLD INDIVIDUALLY



HINGE / SM

DESCRIPTION	SELF-CLOSING	FINAL SNAP ACTION	ITEM NUMBER	POOL / CHILD SAFETY
RF <u>SM</u> S – ReadyFit Hinge	0	0	74001313	$\otimes$
RF <u>108</u> S – ReadyFit Closer	from 85°	✓	74108313	0
RF <u>108</u> SF S – ReadyFit Closer	from 90°	✓	74108323*	✓

Notes: Gate mounting brackets & fasteners INCLUDED with hinge/closers | SF gates WILL NOT hold open at 90° (excluding SAFETY GATES) | DO NOT use a hinge with a 90° hold open feature for POOL GATES | Gate Stop must be installed when using SF models – gate MUST NOT be allowed to open past 90° – doing so VOIDS WARRANTY



Effective: 01/06/15

**AMERISTAR** ASSA ABLOY

#### SURECLOSE® GATE HARDWARE | ALUMINUM CENTER MOUNT HINGES

SCREW-ON | 90° MAX GATE SWING | 2.5"-3" HINGE GAP | HORIZONTALLY ADJUSTABLE

#### SURECLOSE® HINGE COMBINATIONS QUICK REFERENCE GUIDE

HINGE COMBINATIONS	SELF-CLOSING GATE MAX WEIGHT	POINT LOAD CAPACITIES
<u>108</u> + <u>SM</u>	180 lbs* / 80 kgs*	1,500 lbs / 680 kgs
<u>108</u> + <u>108</u>	260 lbs* / 120 kgs*	1,500 lbs / 680 kgs
$\underline{SM} + \underline{SM}$	n/a	1,500 lbs / 680 kgs

\* BASED ON MAX GATE SIZE / 72" h x 40" w (1,800 mm x 1,000 mm) SM = Non-Self Closing Hinge | 108 = Self-Closing Hinge |  $85^{\circ}$  -  $90^{\circ}$  (holds gate open at 90)°



# SURECLOSE® POOL LATCH & BRACKET SAFETY WARNING





Pool & child safety gate latch hardware (SF) can be identified visually very easily by locating the "fifth dimple" on the end cap.

**DO NOT USE ANY NON-SF MODELS** (with only four dimples) **ON GATES WHERE HUMAN SAFETY COULD BE AT RISK!**